



Dart Aerospace Ltd.
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C10-27

Job Sheet 188650



Part No: C10-27

Job Qty: 1 pcs

Part Name: Cage Weldment



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/25/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG C10-27 Rev 9 IPP REV A RQ 17.09.05 VERIFIED BY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Large Fab - Welded Assy-1	1 pcs	1/25/19	0.00	0.00		Large Fab - 1	JDL
							Large Fab - 10	
							Large Fab - 2	
							Large Fab - 3	
							Large Fab - 4	
							Large Fab - 5	
							Large Fab - 6	
							Large Fab - 7	
							Large Fab - 8	
							Large Fab - 9	
120	QC 9	1 pcs	1/25/19	0.00	0.00		QC 9 - 10	EL
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
140	Powdercoat - 6 Fire Red - B4B	1 pcs	1/25/19	0.00	0.00		Powdercoat - 1 - B4B	BL 19-01-22
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
160	QC 3	1 pcs	1/25/19	0.00	0.00		QC 3 - 10	DS 30 03
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 26	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	

				QC 3 - 36	
				QC 3 - 38	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 6	
				QC 3 - 68	
				QC 3 - 9	
180	Packaging 3-1 - Stock - B4B	1 pcs	1/25/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
200	QC 21 - SA	1 pcs	1/25/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

Part Op **100** - (Weld per dwg A/R Steel rod Batch: _____) US WELD FIXTURE C-10
 Descriptions: **120** - (QC9- Inspect visual per QSI004- Fusion Welds)
140 - (Fire Red(Ref:4.3.5.10) per QSI005 4.3) START TIME: 7:30 OVEN TEMPERATURE: 320° FINISH
 TIME: 8:00 M 129323
160 - (QC3- Inspect Part Finish)
180 - (Identify as per dwg & Stock Location: _____)
200 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C10-27-1	Lifting Plate	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5093961
C10-27-10	Side Loop Wrap Around	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5102110
C10-27-2	Cage Reinforcement	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5097993
C10-27-3	Front Guard Plate	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5084785
C10-27-4-1	Top Ring	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	5196595
C10-27-8	Bumper Plate	1 pcs (1 ea)	100-Large Fab - Welded Assy-1	5084735
C10-27-9	Space Bar Wrap Around	2 pcs (2 ea)	100-Large Fab - Welded Assy-1	510486

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	C10-27-1	2	4	0
	C10-27-10	2	4	0
	C10-27-2	2	2	0
	C10-27-3	1	9	0
	C10-27-4-1	2	0	0
	C10-27-8	1	9	0
	C10-27-9	2	4	0

Part Specifications

Specifications could not be found.

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Container No: S146670



Part: C10-27

Job No: 188650

Serial No/Batch: S146670

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 01/22/19